



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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D412-760-211
Job Sheet 194229



Part No: D412-760-211

Job Qty: 1 pcs

Part Name: Baggage Compartment Protector Floor & Walls



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/29/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 5/30/19

Description: SIOP

Type: Stock

Note: DWG REV G SHEET 42 IPP REV:A 12.10.17 AS PER ECN 12-652 DD VERF:JLM

Ship Via:

DAS
21
8-85

DAS
35
9-89

chg 001

Bill of Materials

SEP 26 2019

see attachment

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	5/30/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		
							Packaging 1 - 32		
							Packaging 1 - 33		
							Packaging 1 - 34		
							Packaging 1 - 35		
							Packaging 1 - 36		
							QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
120	QC 4	1 pcs	5/30/19		0.00	0.00			

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Container No: S216483



Part: D412-760-211

Job No: 194229

Serial No/Batch: S216483

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH07 - 37 Issue 2, FA2STC SRD24921

012058

Packaging 3-1 - Stock - B4B 1 pcs

5/30/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

135 DC - 1 - B4B

1 pcs

5/30/19

0.00 0.00

DC - 1 - B4B

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140 QC 21 - FG

1 pcs

5/30/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - SA - 53

SEP 26 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location: _____)

135 - (Document Control)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Mat	Component Name	Quantity	Operation
D3876-1	Insert	36 Ea (36 ea)	110-Packaging 1 - Pick Kit
D3876-1	Washer, Cupped	36 pcs (36 ea)	110-Packaging 1 - Pick Kit
D3876-1	Protector -RH Fwd Wall	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3876-11	Protector - Floor	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3876-13	Protector - Door	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3876-3	Protector - Fwd Wall	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3876-5	Protector - LH Wall	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3876-7	Protector - Aft Wall	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3876-9	Protector - RH Aft Wall	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
D3876-1	Placard	1 pcs (1 ea)	110-Packaging 1 - Pick Kit
MS27039-1-04	Screw	36 Ea (36 ea)	110-Packaging 1 - Pick Kit

Container

51568 x 36 5198516 x 6

D3876-5 x 1

5003945

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
116-Packaging 1 - Pick Kit	80-004-2-6	36	48	0
	D3628-1	36	202	0
	D3876-1	1	2	0
	D3876-11	1	0	0
	D3876-13	1	0	0
	D3876-3	1	1	0
	D3876-5	1	1	0
	D3876-7	1	2	0
	D3876-9	1	1	0
	D3952-1	1	5	0
	MS27039-1-04	36	72	0
Part Specifications				
Specifications could not be found.				

Plex 4/29/19 9:47 AM Dart.Renwick.Jennifer

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
32	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-6	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-8	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: G

Date: 13.01.03

Change Record

Part Number D412-760-211Page 1 of 1

Description BAGGAGE COMPARTMENT PROTECTOR

[illegible]

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: <u>5181537, 4181537</u> Part No. <u>D3876-5</u>		DEPARTMENT/PROCESS Cross tube ☐ Eng. (Non-AW) ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Finishing ☐ Rec/Store/Packaging ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date: <u>11/02/26</u>	Sequence #: _____	QTY Affected: <u>1</u>	DATB (QSI042) 51 9-89 <u>11/02/26</u>
Description Work Order Deviation <u>Scratched, on texture side of Part</u> <u>GENRE</u>		Disposition <u>Scrap destroy</u>	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☒ Human Factors ☒		FAULT CATEGORY Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☒ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____	
		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐	
		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
QC / QA Coordinator <u>DAS</u> <u>9-89</u>		Completed By Lead hand / Supervisor SEP 26 2019	